

Date: Monday, 17/11/2008 1:54:42 PM
User: Julie Dawson

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: BLUE
Job Number	: 43497		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: D29322
This Issue	: 17/11/2008	S.O. No.	: D29322
Prsht Rev.	: NC	Project Number	:
First Issue	: / /	Type	: MACHINED PARTS
Previous Run	: 42572	Drawing Revision	:
Written By	:	Material	:
Checked & Approved By	: <u>JUD 08.11.17</u>		
Comment	:		
Additional Product			
Job Number:			
Seq. #:	Machine Or Operation:	Description :	
1.0	PACKAGING 1	PACKAGING RESOURCE #1	
	 Comment: PACKAGING RESOURCE #1 PULL FROM STK: D2932-2UP B <u>43307</u>		
2.0	D29322UP	206 Saddle Right side-unpainted	
	 Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s) unpainted		
3.0	SPRAY PAINTING	SPRAY PAINTING	
	 Comment: -PRIME GREY -PAINT DELFLEET BLUE -CLEAR DELFLEET		
4.0	QC14	INSPECT SPRAY PAINT	
	 Comment: INSPECT SPRAY PAINT		
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
	 Comment: PACKAGING RESOURCE #1 ID & STK USING NEW B/N		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: BLUE

Job Number: 43497

Part Number: D29322

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



08/12/17 STJ

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-12-17

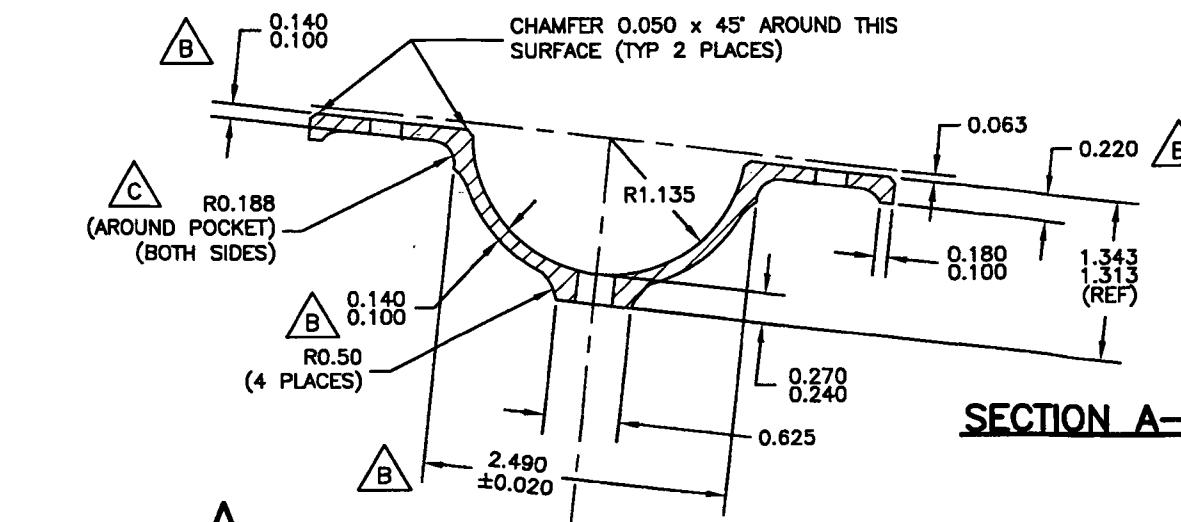
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

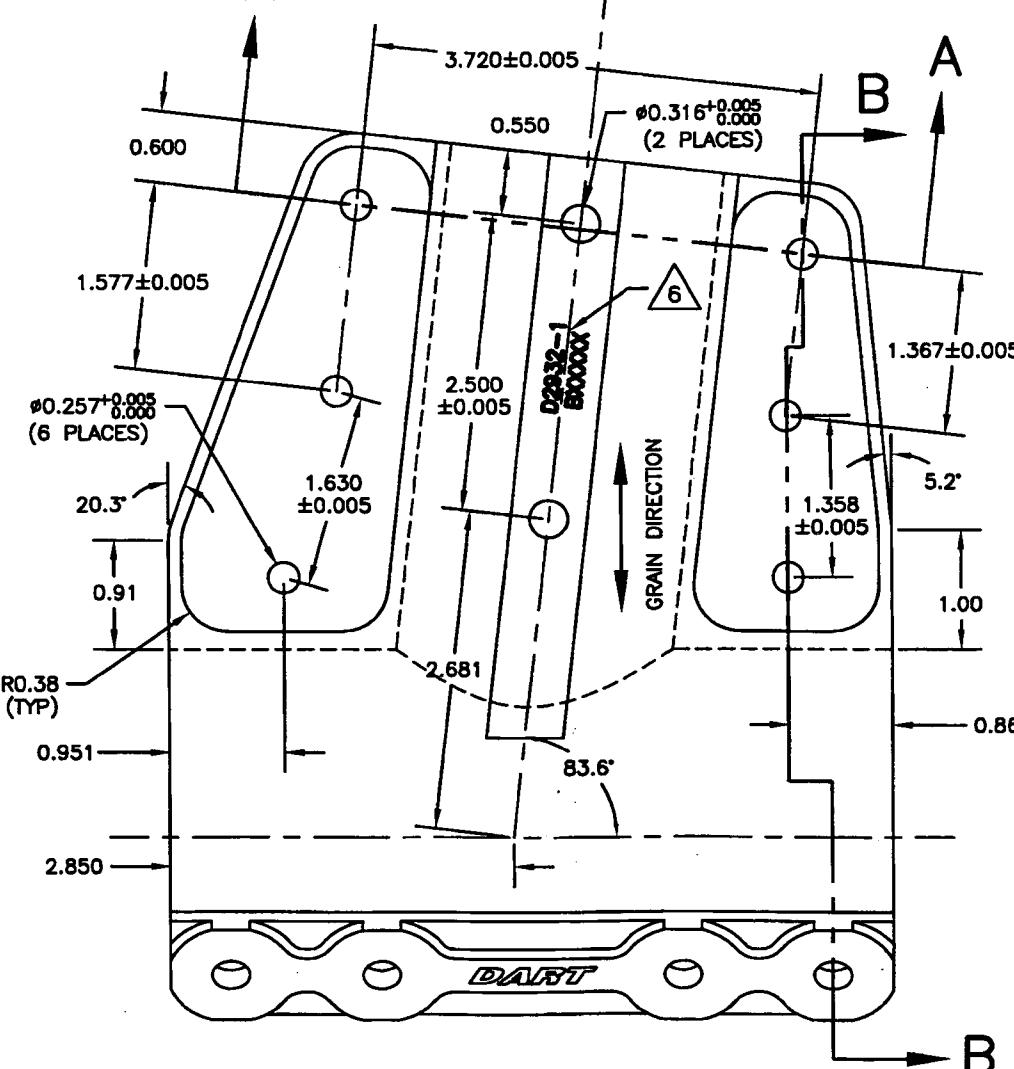
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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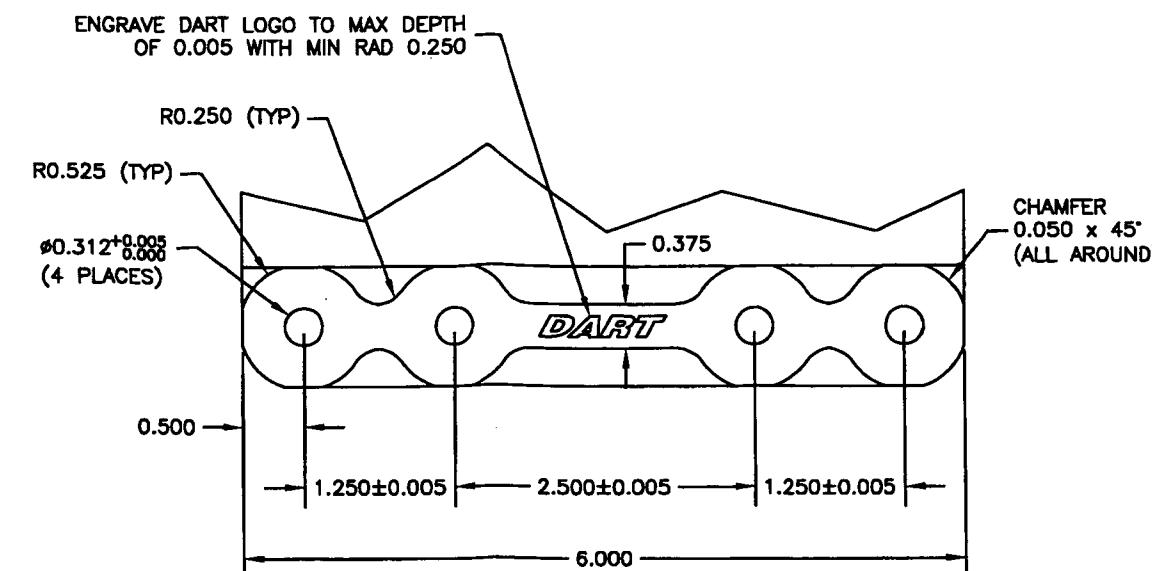
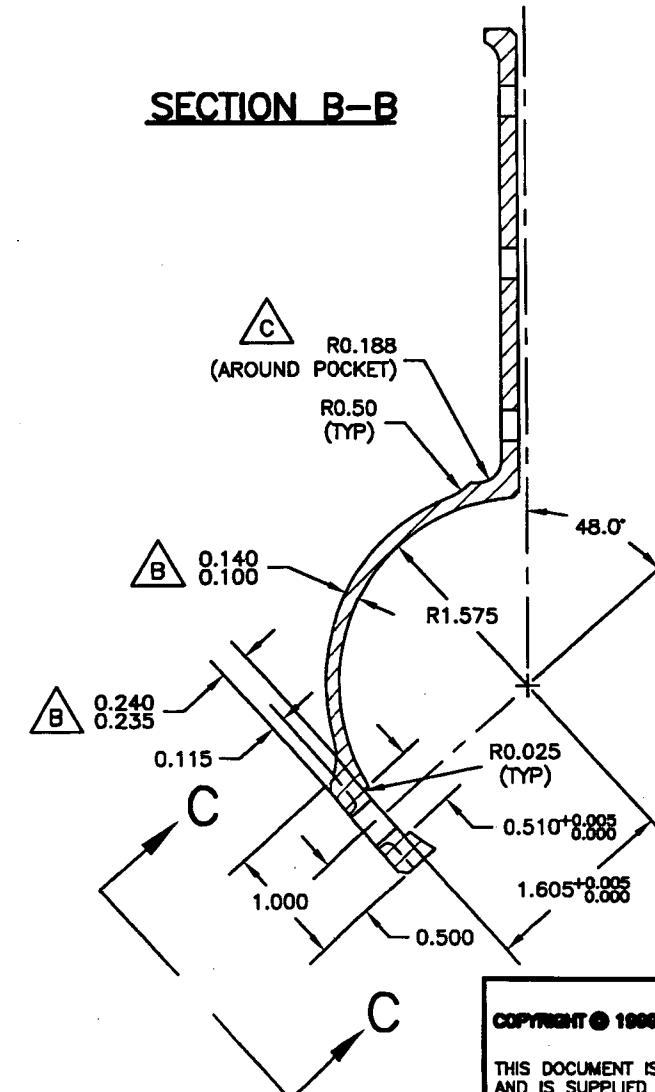
NOTE: Date & initial all entries



SECTION A-A



SECTION B-B



VIEW C-C

D2932-1 LH SADDLE (SHOWN)
D2932-2 RH SADDLE (OPPOSITE)

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
43497

- NOTES:**
- 1) MATERIAL: ALUMINUM 7075-T7351 (QQ-A-250/12)
(MAKE FROM D6101-003 SADDLE BILLET, 7075)
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT GLOSS WHITE (REF 4.3.5.1) PER DART QSI 005 4.3
 - 3) BREAK ALL SHARP EDGES 0.010 TO 0.020
 - 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
 - 5) ALL DIMENSIONS ARE IN INCHES
 - 6) ENGRAVE PART AND BATCH NUMBER IN THIS AREA 0.010 TO 0.015 DEEP

C	06.11.09	R0.188 WAS R0.30 TO R0.25
B	00.05.29	CHANGED GEOMETRY AND MATERIAL
A	99.10.29	NEW ISSUE
DESIGN	CB	DART DART AEROSPACE USA, INC. BELLEVUE, WA
CHECKED	PH	DRAWING NO. D2932
DATE	06.11.09	REV. C SHEET 1 OF 1 SCALE 2:3
TITLE	SADDLE OUTSIDE	

RELEASED

07.02.12

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